

CHRYSLER CORP.

Dodge
Plymouth

REMOVAL & INSTALLATION

SPEEDOMETER & GAUGES

Speedometer and gauges can be removed after removal of the instrument cluster, by removing mounting screws or attaching nuts holding unit to back of cluster.

INSTRUMENT CLUSTER

"B" & "PB" Models — Disconnect fusible link found in engine compartment and remove cluster mounting screws. Pull cluster out just far enough to disconnect the speedometer cable, printed circuit board connector and ammeter gauge electrical leads. Remove cluster from vehicle. To install, reverse removal procedures.

"M" Models — Disconnect battery ground cable and remove screws attaching instrument cluster-to-panel. Disconnect speedometer cable and lead wires to instruments. Remove cluster from vehicle. To install, reverse removal procedures.

All Other Models — Remove three attaching screws along lower edge, four attaching screws along upper edge, and eight attaching screws from face of bezel. Carefully pull bezel out far enough to disconnect any electrical or mechanical connections. Remove bezel from vehicle. To install, reverse removal procedures.

PRINTED CIRCUITS

"M" Models — With instrument cluster removed, remove all gauges and light bulb socket assemblies. Remove voltage limiter and choke. Remove spare ignition, ground terminals, and lights. Remove auxiliary gas gauge cover if equipped. Remove attaching screws and printed circuit board from vehicle. To install, reverse removal procedures.

All Other Models — With instrument cluster removed, remove voltage limiter and radio capacitor. Remove all lamp socket assemblies, and all gauges except the speedometer. Remove attaching screws and printed circuit board from vehicle. To install, reverse removal procedures.

HEADLIGHT SWITCH

"B" & "PB" Models — Remove instrument cluster. Depress locking button on switch (see illustration) while pulling knob and stem from switch. Remove switch mounting screw, disconnect wiring harness connector and remove switch from panel. To install, reverse removal procedures.

All Other Models Except "M" Models — Disconnect fusible link found in engine compartment. Remove left air conditioner and air outlet assembly (if equipped). Reach under instrument panel, depress knob and stem release button located on switch housing and at the same time pull knob and stem assembly out of switch housing located on front of instrument panel. Using a suitable spanner tool, remove spanner nut mounting switch to panel. Lower switch from behind panel and disconnect all electrical leads from switch. Remove switch from vehicle. To install, reverse removal procedures.

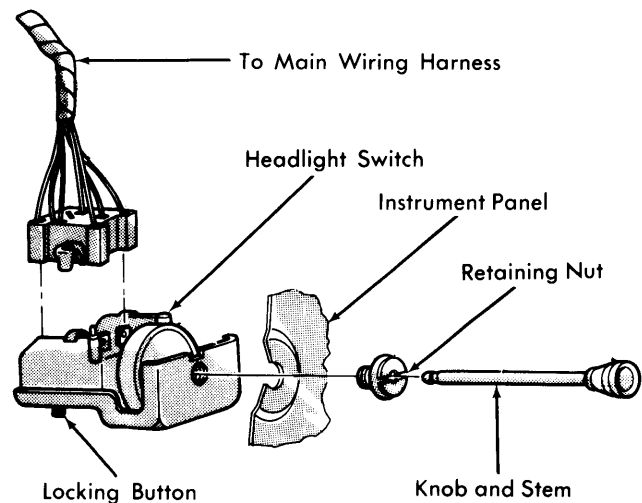


Fig. 1 "B" & "PB" Models Headlight Switch